



KSW
KEYSTONE STEEL & WIRE

ROD MILL ROLLING SCHEDULE

Seq.	A	B	C	A	A	C	A	B	C	C	A	B	C	C	A	C	C	B	C	C
Freq.		8	4	8	4	4	4	4	4	4	4	8	4	12	12	12	8	8	8	8

Prod Wk	Rolling Start Date	Sequence	5.5	6.0	6.5	6.5	7.0	8.0	8.5	9.5	10.5	11.0	11.0	12.0	12.5	13.5	14.5	15.0	16.0	3BAR	4BAR	5BAR	NOTES:
			7/32	15/64	1/4	17/64	9/32	5/16	11/32	3/8	13/32	27/64	7/16	15/32	1/2	17/32	9/16	19/32	5/8				
			.219	.234	.250	.266	.281	.313	.344	.375	.406	.422	.438	.469	.500	.531	.563	.594	.625				
33	8/14/17	A1	X			SPEC			X				X				SPEC						
34	8/21/17	B1	X		SPEC			SPEC		X		SPEC								X			
35	8/28/17	A3	X			CANC	X					X					CANC						
36	9/4/17	C2	W		X			X			X	X			X				X		X	X	
37	9/11/17	A1	X						X			X											
38	9/18/17	B2	X	X						X				X						X			
39	9/25/17	A2	X				X					X											
40	10/2/17	DOWN																					
41	10/9/17	DOWN/A	X		W																		
42	10/16/17	C1	W		X			X			X	X			X	SPEC		X			X	X	
43	10/23/17	A1	X						X			X											
44	10/30/17	B1	X							X										X			
45	11/6/17	A3	X			X	X					X					X						
46	11/13/17	C2	W		X			X			X	X			X				X		X		
47	11/20/17	A1	X						X			X											
48	11/27/17	B2	X	X						X				X									
49	12/4/17	A2	X				X					X											
50	12/11/17	C1	W		X			X			X	X			X	X						X	
51	12/18/17	A1	X						X			X											
52	12/25/17	B1	X							X										X			

Issue Date: 8/17/17

Roger D. Potter

S.W. Scheduling

"X"= SCHEDULED ROLLING

"CANC"= CANCELED

"SPEC"= SPECIAL ROLLING NOT NORMALLY SCHEDULED IN THIS SEQUENCE

"W"= INTERNAL ONLY